

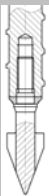
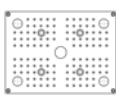
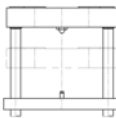
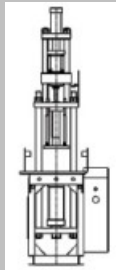


Model: FT-150CZ

Zipper injection machine series

- ◆ Fixed Bottom Platen
- ◆ Clamping force: 13Ton
- ◆ Injection weight: 35~45g
- ◆ Automatic Tape feeding function
- ◆ Adopt screw installation made the pigment melting&injecting quality evenly. Once injection, block plugged and stop eject motion at same time. Open type and double-open type moldings to produce different products. Hydraulic cylinder to pull strip liner in, barrel lifted automatically, humanized design&easily clean up.

SPECIFICATION

		DESCRIPTION	UNIT	FT-150CZ	
INJECTION UNIT		Screw Diameter	mm	Φ22	Φ25
		Maximum Injection Pressure	kg/cm ²	1627	1260
		Theoretical Shot Volume	cm ³	38	49
		Maximum Shot Weight (PS)	g(oz)	35(1.2)	45(1.6)
		Injection Rate	cm ³ /sec	40	52
CLAMPING UNIT		Top Platen Size	mm	380×240	
		Bottom Platen Size	mm	440×270	
		Mold Size	mm	280×140	
		Clamping Force	ton	13	
		Minimum Mold Thickness	mm	100	
		Opening Stroke	mm	160	
		Open Daylight	mm	260	
		Ejector Force	ton	1.3	
		Ejector Stroke	mm	35	
OTHERS		Hydraulic System Pressure	kg/cm ²	140	
		Oil Tank Volume	L	100	
		Electric Power	hp(kW)	5.5(4)	
		Barrel Heating Power	kW	2	
		Total Wattage	kW	6	
		Machine Dimensions (approx.)	m	1.2×0.7×2.2	
		Machine Weight (approx.)	t	0.9	

