

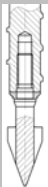
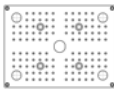
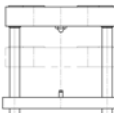
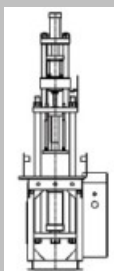


Model: FT-400ZT

Zipper injection machine series

- ◆ Fixed Bottom Platen
 - ◆ Clamping force: 40Ton
 - ◆ Injection weight: 54g
 - ◆ Automatic Tape feeding function
 - ◆ Capable to produce #3 to #10 POM zipper.
- Productivity: max. 336 meter per hour.

SPECIFICATION

DESCRIPTION		UNIT	FT-400ZT	
INJECTION UNIT		Screw Diameter	mm	φ28
		Maximum Injection Pressure	kg/cm ²	1570
		Theoretical Shot Volume	cm ³	61
		Maximum Shot Weight (PS)	g(oz)	54(1.9)
		Injection Rate	cm ³ /sec	53
CLAMPING UNIT		Top Platen Size	mm	490×350
		Bottom Platen Size	mm	535×405
		Mold Size	mm	405×275
		Clamping Force	ton	40
		Minimum Mold Thickness	mm	200
		Opening Stroke	mm	200
		Open Daylight	mm	400
		Ejector Force	ton	1.3
Ejector Stroke	mm	39		
OTHERS		Hydraulic System Pressure	kg/cm ²	140
		Oil Tank Volume	L	140
		Electric Power	hp(kW)	7.5(5.5)
		Barrel Heating Power	kW	4.5
		Total Wattage	kW	10
		Machine Dimensions (approx.)	m	2.8×0.7×2.8
		Machine Weight (approx.)	t	2.5